



X-TYPE

DATE 05/02

XT501-02

SERVICE

## TECHNICAL BULLETIN

Squeaks & Rattles From Doors –  
Install Modification Kit –  
Modification Procedure

MODEL 2002 MY  
X-TYPE  
VIN C00638 – C18600

**Issue:**

Some owners of 2002 MY X-TYPE vehicles within the above VIN range may complain about squeaks and rattles from the doors. A modification kit has been released to address these concerns.

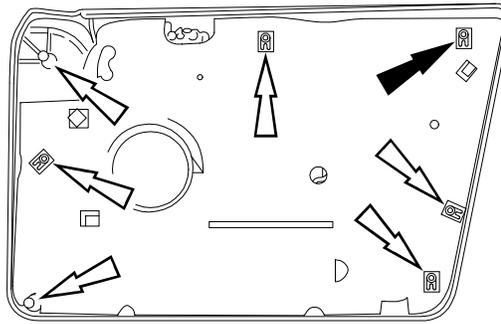
**Action:**

In case of a customer complaint of squeaks and rattles from the doors on a 2002 MY X-TYPE vehicle within the above VIN range, perform the following procedure:

DOOR MODIFICATION PROCEDURE

1. Open doors.
2. Remove all four door trim pads for access.

### LOCATION OF GREEN FIXING PINS - FRONT DOOR



J.501.2323

ILLUSTRATION 1

3. Remove door trim pad fixing pins from front and rear door trim pads (Illustrations 1 and 2).

**Note:** Observe position of green fixing pins in Illustrations 1 and 2 (shown by black arrows).

### LOCATION OF GREEN FIXING PINS - REAR DOOR

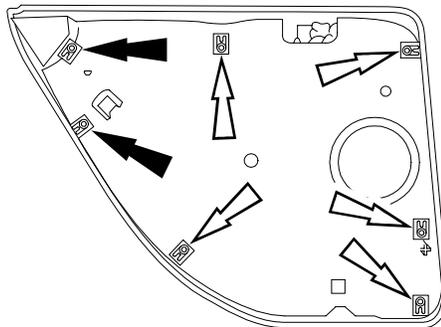
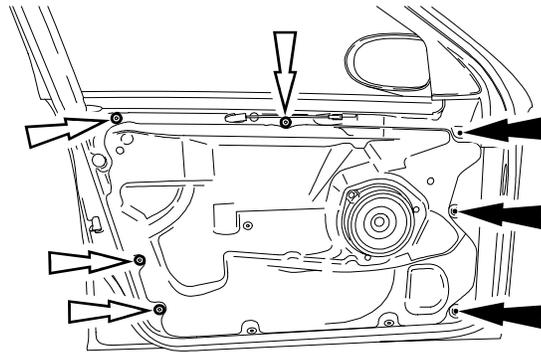


ILLUSTRATION 2

### LOCATION OF BLACK GROMMETS - FRONT DOOR



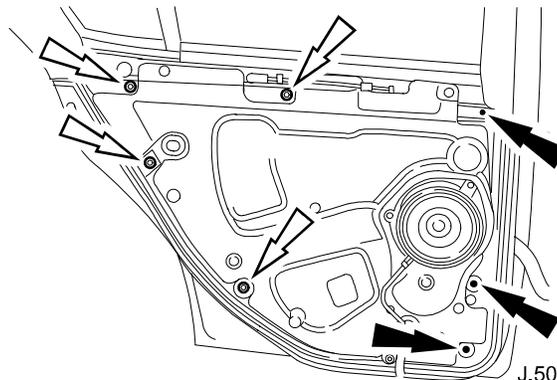
J.501.2325

ILLUSTRATION 3

4. Remove door trim pad fixing grommets from doors.

**Note:** Observe position of black grommets in Illustrations 3 and 4 (shown by black arrows).

### LOCATION OF BLACK GROMMETS - REAR DOOR



J.501.2326

ILLUSTRATION 4

5. Install new door trim pad fixing pins (noting original position of green fixing pins) into door trim pad.
6. Install new door trim pad fixing grommets into doors (noting original position of black grommets).
7. Check for good adhesion around water shedder Butyl path.
8. Install foam curtain into door trim pads.
9. Apply Krytox lubrication to front and rear edges of door trim pads.
10. Install door trim pads.
11. Close doors.

**Parts Information:**

<u>DESCRIPTION</u>	<u>PART NUMBER</u>	<u>QTY</u>
Door Squeaks & Rattles Kit	JLM 21701 K	1

**Warranty Information:**

CURRENT SYSTEM

<u>FAULT CODE</u>	<u>R.O. NUMBER</u>	<u>DESCRIPTION</u>	<u>TIME ALLOWANCE</u>
UB BD 33	76.94.01	Install Door Squeaks & Rattles Kit on all four doors	1.7 hrs.

GLOBAL ACES

Upon introduction of the revised DDW claim submission system, the following warranty information will apply.

Warranty claims should be submitted quoting the information found in the table below. This will result in payment of the stated time and, where applicable parts/miscellaneous expense codes as listed.

Description	SRO	Time	Causal Part Number	Causal Part Description
Install Door Squeaks & Rattles Kit on all four doors	76 94 01	1.7 hrs.	C2S 13494	White Pin

